

Work Order ID 127225

December-15-14 12:48:53 PM

127225

Page 1

Item ID: D206-642-411 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Skidtube LH,High Gear with Standard Wearplates
 Start Date: 12/15/14 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 12/16/14 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: ✓ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN-D206-642	Q

100	Document Control	0.00							
DOCUMENT CONTROL									

DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile and create labels per PPP D206-642-411		CHG008						

110	Pick Kit	0.00							
-----	----------	------	--	--	--	--	--	--	--

110	Memo	0.00							
--------------	------	------	--	--	--	--	--	--	--

Packaging									
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120	QC4- 100% Inspect kits for completeness	0.00							
-----	---	------	--	--	--	--	--	--	--

120	Memo	0.00							
--------------	------	------	--	--	--	--	--	--	--

QC									
----	--	--	--	--	--	--	--	--	--

Quality Control									
-----------------	--	--	--	--	--	--	--	--	--

DART
 Dart Aerospace Ltd.
 1270 ABERDEEN ST.
 HAWKESBURY, ONT. CANADA K6A 1K7

TO APPROVAL #09-89
 TEL: 0-613-632-5200

P/N	D206-642-441	CHG	CHG003
DESC	Replacement Skidtube	SIC	SH98-4
LOT	B84790	SIC	SA00475SE
MODEL	206L/L1/L3/L4	SIC	

MADE IN CANADA 027232

DAS
46
9-89

DEC 15 2014

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DAS
C3
9-89

DAS
46
9-89

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Item ID: D206-642-411

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Skidtube LH,High Gear with Standard Wearplates

Start Date: 12/15/14 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 12/16/14 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

130

0.00

130

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D206-642-411

Location: 263

PPP Rev: _____

Ship

Sil DEC 15 2014

DAS
46
9-89

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

14/12/15

*mr
14-12-15*

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Work Order ID: 127225

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Parent Item: D206-642-411

D206-642-411

Parent Item Name: Skidtube LH,High Gear with Standard Wearplates

Start Date: 12/15/14

Required Date: 12/16/14

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:K05.10.11 Revised picklist per CHG004KJ/CP/JLM
 IPP Rev:L 07-12-04 ECN 1080p DD verified by:ec
 IPP rev:M 08-09-29 as per DS19421 DD verified by: IPP Rev:N
 12.11.21 ECN12-679 DD verf:JLM IPP REV:O 14.04.25
 AS PER ECN14-520 DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D206-642-441		Manufactured	No				Each	1.0000		1			
D206-642-441									**	84790.			SL
Replacement Skidtube,High Gear,with Standard Wearplates Fits LH or RH													

DAS
46
9-89

Location	Loc Qty	Loc Code
FG083	1	
84790	1	

D206-648-013		Manufactured	No				Each	6.0000		1			
D206-648-013									**	123068			DAS 96 9-89
Ground Handling Wheel Modification													

DAS
46
9-89

Location	Loc Qty	Loc Code
PKG013	6	
115114	5	
123068	1	

D2932-1		Manufactured	No				Each	11.0000		1			
D2932-1									**	119382			DAS 96 9-89
206 Saddle Left Side													

DAS
46
9-89

Location	Loc Qty	Loc Code
ST392	4	
114490	4	
ST396	6	
119382	2	
121771	4	
ST403	1	
125650	1	

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Parent Item: D206-642-411

D206-642-411

Parent Item Name: Skidtube LH,High Gear with Standard Wearplates

Start Date: 12/15/14

Required Date: 12/16/14

Start Qty: 1.00

Required Qty: 1.00

D2933-1 Manufactured No

Each 11.0000

1

DAS
06
9-89

D2933-1
206 Saddle Left

DAS
46
9-89

Location	Loc Qty	Loc Code
ST389	4	
114491	4	
ST396	7	
119649	2	
121863	4	
125651	1	

D2938-1 Manufactured No

Each 13.0000

1

DAS
06
9-89

D2938-1
206 Saddle Left Side

DAS
46
9-89

Location	Loc Qty	Loc Code
ST390	6	
114492	6	
ST395	6	
120542	2	
123733	4	
ST403	1	
125652	1	

D2939-1 Manufactured No

Each 12.0000

1

DAS
06
9-89

DEC 15 2014

D2939-1
206 Saddle Left Side

DAS
46
9-89

Location	Loc Qty	Loc Code
ST391	4	
114494	4	
ST395	7	
120180	3	
122916	4	
ST403	1	
125653	1	

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Parent Item: D206-642-411

D206-642-411

Parent Item Name: Skidtube LH,High Gear with Standard Wearplates

Start Date: 12/15/14

Required Date: 12/16/14

Start Qty: 1.00

Required Qty: 1.00

AN3-41A

Purchased

No

Each

889.0000

8

AN3-41A

Bolt

DAS
46
9-89

**

DAS
06
3-89

Location

Loc Qty

Loc Code

FG	20	
122416	20	
ST338a	810	
123355	810	
ST347	59	
123355	59	

2 MF

D2652

Manufactured

No

Each

362.0000

16

D2652

Bushing

DAS
46
9-89

**

104848

DAS
06
3-89

Location

Loc Qty

Loc Code

FG	45	
31985	45	
ST012a	317	
123711	146	
124422	171	

MS21042L3

Purchased

No

Each

1,041.000

8

MS21042L3

Nut

DAS
46
9-89

**

123900x3

DAS
06
3-89
DEC 15 2014

Location

Loc Qty

Loc Code

FP001	489	
M130922	489	
GA	33	
M128754	33	
ST305	519	
M130799	519	

5

Picklist Print

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Parent Item: D206-642-411

D206-642-411

Parent Item Name: Skidtube LH,High Gear with Standard Wearplates

Start Date: 12/15/14

Required Date: 12/16/14

Start Qty: 1.00

Required Qty: 1.00

NAS1149D0363J

Purchased

No

Each

2,148.000

8

NAS1149D0363J

Washer

DAS

46

9-89

**

DAS

46

9-89

Location

Loc Qty

Loc Code

CA

673

m130799

673

FP001

154

m126319

154

GA

810

m128429

810

ST269

511

122378

266

m126319

245

9 WF

AN5-11A

Purchased

No

Each

212.0000

8

AN5-11A

BOLT

DAS

46

9-89

**

123533

DAS

46

9-89

Location

Loc Qty

Loc Code

ST299A

200

M126105

200

ST338

12

125388

12

4 126105

DAS

46

9-89

DEC 15 2014

AN5-12A

Purchased

No

Each

22.0000

4

AN5-12A

Bolt

DAS

46

9-89

**

Location

Loc Qty

Loc Code

ST299A

22

M128606

22

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Work Order ID: 127225

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Parent Item: D206-642-411

D206-642-411

Parent Item Name: Skidtube LH,High Gear with Standard Wearplates

Start Date: 12/15/14

Required Date: 12/16/14

Start Qty: 1.00

Required Qty: 1.00

AN5-13A

Purchased

No

Each

75.0000

4

DAS

06

9-89

AN5-13A

BOLT

DAS

46

9-89

Location

Loc Qty

Loc Code

CA

4

m129682

4

GA

62

116003

12

122800

50

ST338

9

m130466

9

NAS1149D0563J

Purchased

No

Each

2,162.000

8

NAS1149D0563.J

Washer

DAS

46

9-89

Location

Loc Qty

Loc Code

GA

130

m125807

130

ST260a

400

m130799

400

ST269

632

m128257

632

ST271

1000

m131026

1000

DAS

06

9-89

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Work Order ID: 127225

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Parent Item: D206-642-411

D206-642-411

Parent Item Name: Skidtube LH,High Gear with Standard Wearplates

Start Date: 12/15/14

Required Date: 12/16/14

Start Qty: 1.00

Required Qty: 1.00

AN4-6A

Purchased

No

Each

703.0000

AN4-6A

BOLT

DAS
46
9-89

**

12

126175x4

DAS
86
9-89

MF

Location

Loc Qty

Loc Code

ST325A

550

M126317

150

M128634

100

M130716

200

M130851

100

ST345

153

M128403

153

NAS1149D0463J

Purchased

No

Each

6,559.000

NAS1149D0463.J

WASHER

DAS
46
9-89

**

2

24

DEC-15-2014

Location

Loc Qty

Loc Code

CA

397

M129682

397

GA

408

M129390

408

ST260a

5754

M129390

1167

M130799

4587

DAS
86
9-89

12

MF

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Work Order ID: 127225

127225

Parent Item: D206-642-411

D206-642-411

Parent Item Name: Skidtube LH,High Gear with Standard Wearplates

Start Date: 12/15/14

Required Date: 12/16/14

Start Qty: 1.00

Required Qty: 1.00

MS21042L4

Purchased

No

Each

3,246.000

12

MS21042L4

Locknut

DAS
46
9-89

**

129798

DAS
95
9-89

MF

Location

Loc Qty

Loc Code

FP001

42

m124231

42

GA

704

m127813

704

ST260a

2000

m130799

2000

ST305

500

m130922

500

D3407-043

Manufactured

No

Each

6.0000

1

D3407-043

Tow Ring

DAS
46
9-89

**

119642

DAS
95
9-89

MF

Location

Loc Qty

Loc Code

ST532

6

114527

6

D3456-1

Manufactured

No

Each

127.0000

1

D3456-1

Washer

DAS
46
9-89

**

106784

DEC 15 2014
DAS
95
9-89

MF

Location

Loc Qty

Loc Code

FG

7

25701

7

ST040

120

115051

20

121045

100

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Work Order ID: 127225

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Parent Item: D206-642-411

D206-642-411

Parent Item Name: Skidtube LH,High Gear with Standard Wearplates

Start Date: 12/15/14

Required Date: 12/16/14

Start Qty: 1.00

Required Qty: 1.00

D3457-1

Manufactured No

Each

32.0000

2

D3457-1

Washer

DAS
46
9-89

Location

Loc Qty

Loc Code

FG

10

32409

10

ST040

22

121777

22

2

MS21043-4

Purchased No

Each

1,454.000

1

MS21043-4

Nut

DAS
46
9-89

Location

Loc Qty

Loc Code

FG

40

104603

40

GA

585

m128798

585

ST260a

623

m128798

623

ST304

206

m128818

206

AN4CSA

Purchased No

Each

70.0000

1

AN4CSA

Bolt

DAS
46
9-89

Location

Loc Qty

Loc Code

FP001

20

M128403

20

ST345

50

M130466

50

123265

DEC 15 2014

DAS
46
9-89

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Work Order ID: 127225

127225

Parent Item: D206-642-411

D206-642-411

Parent Item Name: Skidtube LH,High Gear with Standard Wearplates

Start Date: 12/15/14

Required Date: 12/16/14

Start Qty: 1.00

Required Qty: 1.00

NAS1149C0463R

Purchased

No

Each

435.0000

NAS1149C0463R

Washer

DAS
46
9-89

**

DAS
06
9-89

Location

Loc Qty

Loc Code

FP001

101

m127306

101

ST271

334

m128401

334

D3413-1

Manufactured

No

Each

38.0000

D3413-1

O-Ring

DAS
46
9-89

**

DAS
06
9-89

Location

Loc Qty

Loc Code

FP001

2

112309

2

st530

36

110715

9

114489

4

121783

11

125157

12

D2712

Manufactured

No

Each

315.0000

D2712

Set Screw

DAS
46
9-89

**

DAS
06
9-89

Location

Loc Qty

Loc Code

FG

55

29962

55

ST009

260

121858

30

124450

230

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Parent Item: D206-642-411

D206-642-411

Parent Item Name: Skidtube LH,High Gear with Standard Wearplates

Start Date: 12/15/14

Required Date: 12/16/14

Start Qty: 1.00

Required Qty: 1.00

D2934

Manufactured No

Each 59.0000

27

D2934

Saddle Spacer

DAS
46
9-89

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
FG	6	
31929	6	
ST014	4	
102358	2	
114946	2	
ST025A	49	
121765	25	
123631	24	

DAS
06
9-89

MF

D2935

Manufactured No

Each 76.0000

2

D2935

Saddle Spacer

DAS
46
9-89

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
FG	6	
31793	6	
ST025A	70	
120514	35	
121970	35	

DAS
06
9-89

MF

DEC 15 2014

REFERENCE ONLY

DART AEROSPACE USA, INC.

DEC 15 2014

ICA-D206-642

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32.16 206L/L-1/L-3/L-4 High Gear Skidtubes

DAS

46

9-89

ITEM	QTY -411	QTY -412	QTY -413	QTY -414	QTY -441	QTY -457	QTY -449	QTY -451	QTY -013	PART NUMBER	DESCRIPTION
	X									D206-642-411	SKIDTUBE INSTALLATION, LH
		X								D206-642-412	SKIDTUBE INSTALLATION, RH
			X							D206-642-413	SKIDTUBE INSTALLATION, LH
				X						D206-642-414	SKIDTUBE INSTALLATION, RH
1	1	1			X					D206-642-441	SKIDTUBE
						X				D206-642-457	WEARSHOE KIT (REPLACES -447)
							X			D206-642-449	RUN-ON LANDING WEARPLATE KIT
			1	1				X		D206-642-451	SKIDTUBE
	1	1	1	1					X	D206-648-013	GROUND HANDLING KIT
1					1					D2650-7	SKIDTUBE ASSEMBLY
1								1		D4361-043	SKIDTUBE ASSEMBLY
2A					22			10		D2651-1	* PLUG ⁽¹⁾
2B					22			10		D2651-3	* O-RING ⁽¹⁾
3					1			1		D2646	* AFT CAP ⁽¹⁾
4					2			2		MS27039-1-08	* SCREW ⁽¹⁾
5					2			2		NAS1149D0332J	* WASHER ⁽¹⁾ (OR AN960JD10L)
6	1		1							D2932-1	SADDLE, FWD OUT, LH
6		1		1						D2932-2	SADDLE, FWD OUT, RH
7	1		1							D2933-1	SADDLE, FWD IN, LH
7		1		1						D2933-2	SADDLE, FWD IN, RH
8	1		1							D2938-1	SADDLE, AFT OUT, LH
8		1		1						D2938-2	SADDLE, AFT OUT, RH
9	1		1							D2939-1	SADDLE, AFT IN, LH
9		1		1						D2939-2	SADDLE, AFT IN, RH
10	8	8	8	8						AN3-41A	BOLT
11	16	16	16	16						D2652	BUSHING
12A	8	8	8	8						MS21042-3	NUT (OR MS21042L3)
12B	8	8	8	8						NAS1149D0363J	WASHER (OR AN960JD10L)
13	4	4	4	4						AN5-11A (OR AN5-12A)	* BOLT ⁽²⁾
14	4	4	4	4						AN5-11A (OR AN5-13A)	* BOLT ⁽²⁾
15	8	8	8	8						NAS1149D0563J	WASHER (OR AN960JD516)
16	12	12	12	12						AN4-6A	BOLT
17	24	24	24	24						NAS1149D0463J	WASHER (OR AN960JD416)
18	12	12	12	12						MS21042-4	NUT (OR MS21042L4)
20A					6	6				D3537-1	WEARPAD (REPLACES D2648-3)
21A					1	1				D3537-3	WEARPAD (REPLACES D3429-1)
22A					1	1				D4956-15	WEARSHOE (REPLACES D3535-15 + D3536-15)
23A					1	1				D4956-23	WEARSHOE (REPLACES D3535-23 + D3536-23)
24A					1	1				D4956-37	WEARSHOE (REPLACES D3535-37 + D3536-37)
26A					60	60				MS27039C1-08	SCREW
26B					60	60				NAS1149D0332J	WASHER (OR AN960JD10L)
26C					60					ALS7-1032-130	* INSERT ⁽¹⁾ (or AKS4-1032-130, ALS4-1032-130, AELS-1032-130)
30	1	1	1	1						D3407-043	TOW RING ASSEMBLY (REPLACES D2968-043)
32A	1	1	1	1						D3456-1	WASHER
32B	2	2	2	2						D3457-1	WASHER
33	1	1	1	1						MS21043-4	NUT
34	1	1	1	1						AN4C5A	BOLT
35	1	1	1	1						NAS1149C0463R	WASHER (OR AN960C416)
36	1	1	1	1						D3413-1	RING (REPLACES D2655)
37	10	10	10	10						D2712	SET SCREW
38	2	2	2	2						D2934	SADDLE SPACER
39	2	2	2	2						D2935	SADDLE SPACER
40								2		D3414-041	LUG ASSEMBLY (REPLACES D2659)
41								4		AN3C37A	BOLT
42								8		D2652	BUSHING
43								4		MS21043-3	NUT
44								4		NAS1149C0363R	WASHER (OR AN960C10)

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